



# CROSSLINK TECHNOLOGY INC.

FORMULATED EPOXIES, URETHANES - CUSTOM CAST PARTS



**TECHNICAL BULLETIN:** CLR 1026 / CLH 6021

## PRODUCT DESCRIPTION:

AN UNFILLED, SEMI-FLEXIBLE TWO COMPONENT EPOXY SYSTEM. ITS LOW MIXED VISCOSITY MAKES IT SUITABLE FOR POTTING AND ENCAPSULATING ELECTRONIC COMPONENTS. THIS SYSTEM CAN ALSO BE MIXED USING A 1:1 VOLUMETRIC MIX RATIO FOR CONVENIENCE. ALL MEASUREMENTS IN THIS DATA SHEET REFLECT A 1:1 WEIGHT MIX RATIO UNLESS OTHERWISE SPECIFIED.

SALES SPECIFICATION	CLR 1026	CLH 6021
COLOUR	BLACK	AMBER
VISCOSITY (NOTE 1, NOTE 4)	2500 - 3500 CPS @ 22 °C	2700 - 3200 CPS @ 22 °C
SPECIFIC GRAVITY	1.16 ± 0.02 gm/cm <sup>3</sup>	0.95 ± 0.02 gm/cm <sup>3</sup>
SHELF LIFE	12 MONTHS	12 MONTHS

## HANDLING:

MIX RATIO BY WEIGHT (A:B) (NOTE 2)	100:100
MIXED VISCOSITY (NOTE 4)	2800 cps @ 22 °C
POT LIFE OF 200 gm. mass (NOTE 4)	60.00 Min. @ 22 °C
GEL TIME OF 200 gm. mass (NOTE 4)	2.00 Hrs. @ 22 °C

## 1:1 VOLUMETRIC RATIO PROPERTIES

MIXED VISCOSITY (RT) - 2700 CPS  
GEL TIME (60°C)- 30 MIN  
POT LIFE (RT) - 60 MIN  
GEL TIME (RT) - 2 HOURS  
HARDNESS - 73 D

## CURE SCHEDULE (NOTE 3):

RECOMMENDED CURE SCHEDULE	48 Hrs. @ 22 °C
ALTERNATE CURE SCHEDULE	4 Hrs. @ 60 °C

## CURED PROPERTIES: (NOT INTENDED FOR PREPARATION OF SPECIFICATIONS)

COLOUR	BLACK
DENSITY (gm/cm <sup>3</sup> )	1.06
SHORE HARDNESS	68D
TENSILE STRENGTH (psi) (ASTM D 638)	1800
TENSILE ELONGATION (%) (ASTM D 638)	75.0
GUIDE TO OPERATING TEMPERATURE(°C)(NOTE 6)	120
LINEAR SHRINKAGE (in/in) (ASTM D 2566)	0.0080
MOISTURE ABSORPTION (% 24 Hours RT)	0.200
COEFFICIENT OF THERMAL EXPANSION (in/in/°C)	65X10 <sup>-6</sup>

### **NOTES**

Note1 If a filled resin, settling may occur during transportation or storage. Fillers must be remixed before use.

Note2 Mix ratio must be within  $\pm 2\%$  of the stated amount and thorough mixing is required to avoid degraded final properties.

Note3 Other cure schedules may give satisfactory results, however, these should be determined by the customer for their given circumstances.

Note4 All measurements taken at 22°C unless otherwise specified.

Note5 These products may trigger allergic responses in some individuals. Prevent contact with skin, wash with plenty of soap and water immediately if contact occurs. Do not breathe vapours, provide good ventilation and exercise good housekeeping at work area. Read the Material Safety Data Sheet.

Note6 The “Guide to Operating Temperature” is based on our experience with materials of similar chemistry and/or thermal index. The ultimate suitability of this product for a given operating temperature is application dependent and may change according to the demands placed upon it in operation.

Note7 If indicated, the values under “Electrical Characteristics” may be based on supplier data for products with similar compositions. They are provided only as a guide and the recipient must test each material to determine its suitability for the intended application.

### **IMPORTANT**

THE INFORMATION IN THIS BULLETIN IS BASED ON DATA OBTAINED BY OUR OWN RESEARCH AND IS CONSIDERED ACCURATE. ALL INFORMATION SUPPLIED BY CROSSLINK TECHNOLOGY INC., IS FURNISHED UPON THE EXPRESS CONDITION THAT THE PERSON RECEIVING THE PRODUCT SHALL MAKE THEIR OWN ASSESMENTS TO DETERMINE ITS SUITABILITY FOR THEIR PARTICULAR PURPOSE. NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING SUCH INFORMATION, OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF; THAT ANY PRODUCT SHALL BE MERCHANTABLE OR FIT FOR ANY PARTICULAR PURPOSE; OR THAT THE USE OF SUCH OTHER INFORMATION OR PRODUCT WILL NOT INFRINGE ANY PATENT.

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